

August, 2000

3M™ Scotch® ATG Tape 928

Product Description

0.002 in. (0.05 mm) thick high-tack/low-tack double coated tape
Tape is reverse wound on 1-inch diameter cores for use in Scotch ATG dispensers.



3M™ Scotch® ATG Tape 928

General Information

- Tape 928 is a low-tack adhesive which allows removal from many papers, foils, and films without adhesive residue and will not cause delamination of most paper stocks. In many cases, the tape can be reused numerous times.
 - Tape 928 will not bleed into most paper stocks which helps minimize possible discoloration or staining.
 - Flexible materials will adhere better to tape 928 than will rigid materials (e.g., paper vs. cardboard). It may also be necessary to remove curl from certain materials to avoid having them pull away from the low-tack adhesive of tape 928 over a period of time.
 - ATG tapes are a reverse wound version of standard 3M Adhesive Transfer and Double Coated tapes for use in the Scotch® ATG hand-held dispensers
- Comparable 3M tape is 3M DC Tape 9416

Note: The user should carefully evaluate the product under actual use conditions to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values	
Color	White	
Total Tape Thickness without liner	0.05 mm	2 mil
Adhesive	*400/1000	
Adhesive Carrier	Tissue	
Release Liner	White Paper *PCK with Yellow Leader	
Liner Thickness	0.15 mm	6 mil

*Note

*PCK = polycoated kraft

Adhesive System 400 is a medium-firm acrylic pressure-sensitive adhesive system. It features an excellent balance of good initial adhesion (quick stick) and good shear holding power.

Adhesive System 1000 is a low-tack, repositionable acrylic pressure-sensitive adhesive.

Typical Performance Characteristics

Property	Values		Method	Substrate
90° Peel Adhesion	low-tack side: 0.33 N/cm, high-tack side: 1.3 N/cm	low-tack side: 3 oz/in, high- tack side: 12 oz/in	ASTM D3330	Stainless Steel
Solvent Resistance	Fair			
UV Resistance	Good			

Typical Performance Characteristics (continued)

Relative High Temperature Operating Ranges		Test Condition
82 °C	180 °F	Short Term (minutes, hours)
49 °C	120 °F	Long Term (days, weeks)

Property: Relative High Temperature Operating Ranges

Available Sizes

Property	Values	
Note	Subject to Minimum Order Requirements	
Standard Length	16.5, 32.9 m	18, 36 yd
Available Width	12.7 and 19.1 mm	1/2 and 3/4 in
Normal Slitting Tolerance	± 0.8 mm	± 1/32 in
Core Size (ID)	25.4 mm	1.0 in

Handling/Application Information**Application Ideas**

Many repositionable, reusable, or reclosable uses such as:

- Reclosable bags or envelopes
- Core starting and end tabbing of papers, foils, and films
- Novelty items
- Removable stickers and labels
- Point of purchase displays
- Book inserts
- Mounting promotional items
- Removable/changeable advertisements
- Temporary hold for protective packaging materials, such as foam or cardboard, used during shipment of manufactured goods

Application Techniques

- Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improve bond strength.
- To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Typical surface cleaning solvents are isopropyl alcohol and water (rubbing alcohol) or heptane. Note: Be sure to follow the manufacturer's precautions and directions for use when using solvents.
- Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

Storage and Shelf Life

24 months from date of manufacture when stored in original cartons at 70°F (21°C) and 50% relative humidity.

References**Safety Data Sheet (SDS)**

https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=928

Family Group

	908	924	926	928	969	976	987
Relative High Temperature Operating Ranges (°C) Test Condition: Short Term (minutes, hours)	82	121	232	82	121	121	82
Relative High Temperature Operating Ranges (°C) Test Condition: Long Term (days, weeks)	66	82	149	49	82	82	121
Color	Clear	Clear	Clear	White	Clear	Clear	Clear
Total Tape Thickness without liner (mm)		0.05	0.13	0.05	0.13	0.05	0.04
Adhesive		*400	*350	*400/1000	*300	*300	*400 Acrylic
Adhesive Carrier	N/A	N/A	N/A	Tissue	N/A	N/A	N/A
Release Liner	White Paper Liner with Gold Plaid Leader	Tan Paper *DK with Red Plaid Leader	Tan Paper *DK with Red Plaid Leader	White Paper *PCK with Yellow Leader	Tan Paper *DK with Red Plaid Leader	Tan Paper *DK with Red Plaid Leader	Tan Densified Kraft Paper with Clear Leader
Liner Thickness (mm)	0.08	0.1	0.1	0.15	0.13	0.1	0.09

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/bonding. Address correspondence to: 3M Engineered Adhesives Division, 3M Center, Building 220-7E-01, St. Paul, MN 55144-1000. Our fax number is 651-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

Recognition/Certification

MSDS: 3M has not prepared a MSDS for these products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of the products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards. TSCA: These products are defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

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