# **Technical Data Sheet**



## **GRAPHICS**

LARGE FORMAT DIGITAL RANGE - NON PVC FILMS

Issue Date
Date last modification

Product code: 4-GL2B-10585

#### **RI-VISION PU 50 CLEAR GLOSS AP923 PET 36**

A complete range of pvc-free self-adhesive solutions for a total or partial decoration of any type of vehicle: private, commercial, fleet and emergency. Suitable also for wall decoration, for indoor and outdoor signs and fairs and events.

## **Applications**

For overlaminating high conformable graphics, where high clarity and flexibility is required.

#### **Face Material**

Gloss clear PU film.

Туре	Aliphatic poliurethane	
Colour and Finish	Gloss white	
Weight	60 g/m² ±10%	ISO-536
Thickness	50 μm ±10%	ISO 534-80
Dimensional stability	< 0.1 %	ASTM D1204
Tensile Strength MD	> 15 N/mm²	ASTM D882
Elongation at break MD	> 250 %	ASTM D882
Elongation at break CD	> 200 %	ASTM D882
Flammability	SELF-EXTINGUISH	ISO 3795:1989
Outdoor vertical exposure durability	UP TO 10 YEARS	

#### **Adhesive**

Solvent based acrylic permanent adhesive featuring high cohesion and good water resistance. Designed for a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP).

AP923		
Solvent based Permanent Acrylic		
+10 °C		
-20°C/+130°C		
Very High	FINAT FTM8	
> 8 N/25mm	FINAT FTM1	
> 13 N/25mm	FINAT FTM1	
	Solvent based Permanent Acrylic +10 °C -20°C/+130°C  Very High > 8 N/25mm	

### Liner

Туре	One side siliconised polyester  Clear/back side matt		
Colour and Finish			
Weight	50 g/m² ±10%	ISO-536	
Thickness	36 μm ±10%	ISO 534-80	
Transparency	> 95 %	DIN 53 147-64	

## **Printing Methods**

Not Printable.

#### Shelf life

36 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the storage conditions as defined by FINAT section 2.5:

- Ideal storage conditions are at a temperature of 20 -25 °C and 40 50 % HR.
- · Store in a cool and dry place.
- Do not store close to a heat source or in direct sunlight.
- Keep the material in the original packaging until required for use.

Pay particular attention to the recommended shelf-life and ensure correct stock rotation.

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Considering the multiple uses of Ritrama's products, the user is recommended to test the products prior to their use, so to determine and ascertain the suitability and performance of the product for its intended application and purpose.

The methods of conversion and application of Ritrama's self-adhesive materials are multiple and it is therefore essential that the users are aware of the particular method to be used, prior to commencing the production.

Printing: Testing for compatibility between product, printers and inks is always highly recommended before printing the product.

Application Systems and Conditions: it is recommended that the performance of the product be always tested in the actual applications conditions as substrate state (rough, smooth, flat or irregular shapes, moderate curves, with or without rivets); applicator technology (hand application or fully automated lines); specific stress on Ritrama material once applied (high and/or low temperature, mechanical stress, exposure to challenging environment conditions), et cetera.

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