Graffo Print Films

JESVY

Cold Lamination Film

Test Items	***Result***
PVC Film	
Compositon(ASTM D-1593)	Transparent Calendered Monomeric PVC film
Thickness(ASTM D-1593):	0.08mm
Shrinking (ASTM D-882)	<0.9%
Expected Outdoor Durability	1 year
Adhesive	
Adhesive Type	Permanent, clear acrylic adhesive
UV-resistance	Good
Solid Content	50%
Temperature Range (DIN53372)	－20℃～60℃
Initial Tack(Test with stainless balls)	≥ No 5 Ball
Final Tack (Test while adhering to stainless steel)	≥48 hours
180 degree peeling force(after 5 Minutes)	3N
180 degree peeling force(after 24 hours)	7N
Release Paper	
Type	Kraft paper with one-side silicone backing
Color	White
Weight(DIN5332)	120g/m2
Shelf Life:	1 year
Temperature resistance:	-20 to 60 degree

Storage temperature should not exceed 30 degree。And 24 degree is considered as ideal storage temperature.
50%--60% Relative Humidity is considered as ideal for storage
Away from direct Sunshine
Vertically hung is considered as ideal way for storage
5% technical tolerance is allowed