Graffo Print Films

JESVY

Cold Lamination Film

Test Items	*Result*
PVC Film	
Compositon(ASTM D-1593)	Transparent Calendered Polymeric PVC film
Thickness(ASTM D-1593):	0.07mm
Shrinking (ASTM D-882)	<0.6%
Expected Outdoor Durability	3 years
Adhesive	
Adhesive Type	Permanent, clear acrylic adhesive
UV-resistance	Excellent
Solid Content	50%
Temperature Range (DIN53372)	－20℃～60℃
Initial Tack(Test with stainless balls)	≥ No 9 Ball
Final Tack (Test while adhering to stainless steel)	≥72 hours
180 degree peeling force(after 5 Minutes)	6N
180 degree peeling force(after 24 hours)	10N
Release Paper	
Type	Kraft paper with one-side silicone backing
Color	White
Weight(DIN5332)	140g/m2
Shelf Life:	1 year
Temperature resistance:	-20 to 60 degree

Storage temperature should not exceed 30 degree。And 24 degree is considered as ideal storage temperature.
50%--60% Relative Humidity is considered as ideal for storage
Away from direct Sunshine
Vertically hung is considered as ideal way for storage
5% technical tolerance is allowed

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